

We Claim:

1        1. A bistable structure comprising:

2              a deflection element including mechanically constrained end points and a compliant  
3              span between the end points that is substantially free to deflect between two stable positions  
4              when a force is applied at a point along the span;

5              wherein the deflection element span is provided, as-fabricated, curved in one of the  
6              two stable positions and in a mechanically unstressed condition along span length;

7              wherein the as-fabricated curve of the deflection element span includes a curve  
8              maxima at a point along span length that is at least about  $\frac{1}{4}$  of the span length from the end  
9              points of the span; and

10             wherein the deflection element span is constrained to substantially prohibit  
11             development of a second bending mode that is characteristic for the span as the element  
12             deflects between the two stable positions.

13        2. The bistable structure of claim 1 wherein the deflection element comprises a  
14             beam.

15        3. The bistable structure of claim 1 wherein the deflection element comprises  
16             two beams connected together at a point along the spans of the beams by an interconnecting  
17             clamp that prohibits development of a second bending mode that is characteristic for the  
18             spans as the element deflects between the two stable positions.

19        4. The bistable structure of claim 1 wherein the deflection element comprises a  
20             plate.

21        5. The bistable structure of claim 1 wherein the deflection element comprises a  
22             diaphragm.

1           6.     The bistable structure of claim 1 wherein the constrained end points of the  
2 span are clamped.

1           7.     The bistable structure of claim 1 wherein the constrained end points of the  
2 span are hinged.

1           8.     The bistable structure of claim 1 wherein the constrained end points of the  
2 span comprises torsional spring elements.

1           9.     The bistable structure of claim 1 wherein the span comprises aluminum.

10.     The bistable structure of claim 1 wherein the span comprises silicon.

11.     The bistable structure of claim 9 wherein the curve of the deflection element span corresponds to a lithographic mask defining the curve as-fabricated.

12.     The bistable structure of claim 11 wherein the lithographic mask defines an etch mask pattern for etching the curve of the deflection element span.

13.     The bistable structure of claim 1 wherein the curve of the deflection element span comprises a trajectory along the span length corresponding to a first bending mode characteristic for the span.

14.     The bistable structure of claim 1 wherein the curve of the deflection element span comprises a trajectory along the span length defined as  $\frac{\bar{d}(1-\cos(2\pi x/l))}{2}$ , where  $\bar{d}$  is the curve maxima value and  $x$  is the distance along the span length between 0 and  $L$ .

- 1           15. The bistable structure of claim 1 wherein the maxima of the curve of the  
2 deflection element span is located at substantially the center of the span.
- 1           16. The bistable structure of claim 1 further comprising a plurality of electrically  
2 conductive relay contacts disposed at positions that are separated from the deflection element  
3 by a separation distance selected such that an electrical connection is provided between the  
4 relay contacts when the deflection element is in one of the two stable positions.
- 1           17. The bistable structure of claim 16 wherein the electrical connection provided  
2 between the relay contacts comprises mechanical contact of each relay contact with an  
3 electrically conducting cross bar that is compliantly connected to the deflection element.
- 1           18. The bistable structure of claim 1 further comprising a force generation  
2 actuator including a mechanical force applicator that is disposed relative to the deflection  
3 element to apply a force to the deflection element span and that is connected to receive an  
4 electrical stimulus for applying the force.
- 1           19. The bistable structure of claim 18 wherein the electrical stimulus comprises an  
2 electrostatic actuation voltage.
- 1           20. The bistable structure of claim 18 wherein the electrical stimulus comprises a  
2 thermal actuation voltage.